



SUSPENSION INC.

ReadyLift® (Part# 67-2535 & 67-2538) Installation Instructions

2005-2009 Ford F-250/F-350 Super Duty 4WD

SAFETY WARNING: ReadyLift Suspension Inc. recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

PRODUCT SAFETY WARNING: Modifying your vehicle ride height may result in the vehicle handling differently than a factory equipped vehicle. Extreme care must be used to prevent loss of control or vehicle rollover. Failure to drive your modified vehicle safely may result in serious injury or death. ReadyLift Suspension Inc. does not recommend the combined use of suspension lifts, body lifts, or other lifting devices. You should never operate your modified vehicle under the influence of alcohol or drugs. Always drive your modified vehicle at reduced speeds to ensure your ability to control your vehicle under all driving conditions. Always wear your seat belt.

Pre-Installation Notes

1. Special literature required: OE Service Manual for model/year of vehicle. Refer to manual for proper disassembly/reassembly procedures of OE and related components.
2. Adhere to recommendations when replacement fasteners, retainers and keepers are called out in the OE manual.
3. Larger rim and tire combinations may increase leverage on suspension, steering, and related components. When selecting combinations larger than OE, consider the additional stress you could be inducing on the OE and related components.
4. Post suspension system vehicles may experience drive line vibrations. Angles may require tuning, slider on shaft may require replacement, shafts may need to be lengthened or trued, and U-joints may need to be replaced.
5. Secure and properly block vehicle prior to installation of ReadyLift Suspension Inc. components. **Always wear safety glasses** when using power tools.
6. If installation is to be performed without a hoist, ReadyLift Suspension Inc. recommends rear alterations first.
7. Due to payload options and initial ride height variances, the amount of lift is a base figure. Final ride height dimensions may vary in accordance to original vehicle attitude. Always measure the attitude prior to beginning installation.

POST-INSTALLATION WARNINGS

1. Check all fasteners for proper torque. Check to ensure for adequate clearance between all rotating, mobile, fixed, and heated members. Verify clearance between exhaust and brake lines, fuel lines, fuel tank, floor boards and wiring harness. Check steering gear for clearance. Test and inspect brake system.
2. Perform steering sweep to ensure front brake hoses have adequate slack and do not contact any rotating, mobile or heated members. Inspect rear brake hoses at full extension for adequate slack. Failure to perform hose check/ replacement may result in component failure. Longer replacement hoses, if needed can be purchased from a local parts supplier.
3. Headlight adjustment is highly recommended.
4. Re-torque all fasteners after 500 miles. Always inspect fasteners and components during routine servicing.

ReadyLift Suspension, Inc.

3201 W MacArthur Blvd, Santa CA, 92704

Toll Free (888) 922-2294 Local (714) 862-2968 Fax (714) 862-2972

1/18/2008

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Please read instructions thoroughly and completely before beginning installation.

Installation by a trained mechanic is highly recommended.

Position truck on a flat surface and lift vehicle by the frame until the front wheels are off the ground. Use a floor jack and support the frame with jack stands, or a (2) two post lift if available. Two jacks may be needed to lift and lower the front differential during installation.

Bolt Size Milli- meters	Torque Specs in FT/LB	
	Metric Grade 8.8	Metric Grade 10.9
6mm	6	8
8mm	16	22
10mm	40	45
12mm	54	70
14mm	89	117
16mm	132	175
18mm	182	236



Bill of Materials

Description	Qty
05-07 F350 Pan hard bracket (67-2535 only)	1
08-09 F350 Pan hard bracket (67-2538 only)	1

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1.

Remove the two 19mm bolts on the factory track bar bracket (one on each side of the track bar mount). Remove the three 21mm nuts located on the cross member. Remove track bar bracket. Install ReadyLift® track bar bracket using the factory hardware. Torque to factory specs. Reference torque specs on front page.



2.

Using factory hardware re-install track bar onto the new ReadyLift® track bar bracket. Tighten track bar mounting bolt to 406ft-lb.



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